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RBW6500G01831-3G-2

Job Sheet 199017



592

Part No: RBW6500G01831-3G-2

Job Qty: 2 pcs

Part Name: Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/21/19

Type: SOLD

Description:

Note: DWG RBW6500G01831-3G Rev A IPP Rev. A 19.07.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	10/21/19	10/21/19	0.17	0.13	Waterjet - Flow		DC 19/09/12
110	QC 2	2 pcs	10/21/19	10/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DC 19/09/12
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

120 QC 8	2 pcs	10/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
QC 8 - 40	SEP 13 2019				
QC 8 - 52	DAS 40				
QC 8 - 23	9-89				
QC 8 - 57					
130 Packaging 3-1 - Stock - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	SEP 16 2019
				QC 21 - SA - 53	DAS 70
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>A</u> PROG. Rev: <u>A</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					9-89

closed work

Dan M

GA 168

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1376N45	Neoprene Rubber Strip, Adhesive Back, 6" x 36", 1/8" thick 70A (Hard)	.5320 ft (.266 ea)	100-Waterjet - Flow - 1	S206778

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	1376N45	1	0	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD	Work Order:	199017
Description: Protection	Part Number:	
Inspection Dwg: RBW6500G-9831-35 Rev: A		Page 1 of 1

INSPECTION SHEET

[illegible]

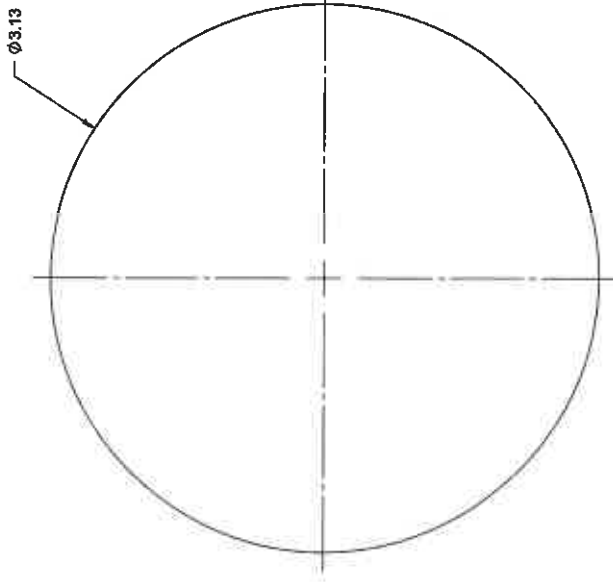
Measured by:	Checked by:	QC Inspector:
Date:	Date:	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

1 2 3 4 5 6 7 8

D C B A



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ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
189017
A9-08-09

REBW6500G01831-3G-2 PROTECTION

- NOTES:
- 1) MATERIAL: McMaster#1376N35 OR EQUIV. (NEOPRENE RUBBER STRIP 70A DUROMETER X 4"WD. X 1/8" THK.)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
XXXX = $\pm 0.005"$ / $\pm 0.1^\circ$
XXXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A

DESIGN	KPT	KPT	TOOL PART #	REV. A
DRAWN			REBW6500G01831-3G	SHEET 3 OF 3
CHECKED	VM		TITLE	SCALE
MFG. APPR.	FK		REACTION ASSEMBLY	NTS
APPROVED				
DATE	2019-07-03			

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Finishing ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY			
				Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Other/Details: _____			
Completed By _____				Lead hand / Supervisor _____			
QC / QA Coordinator _____							